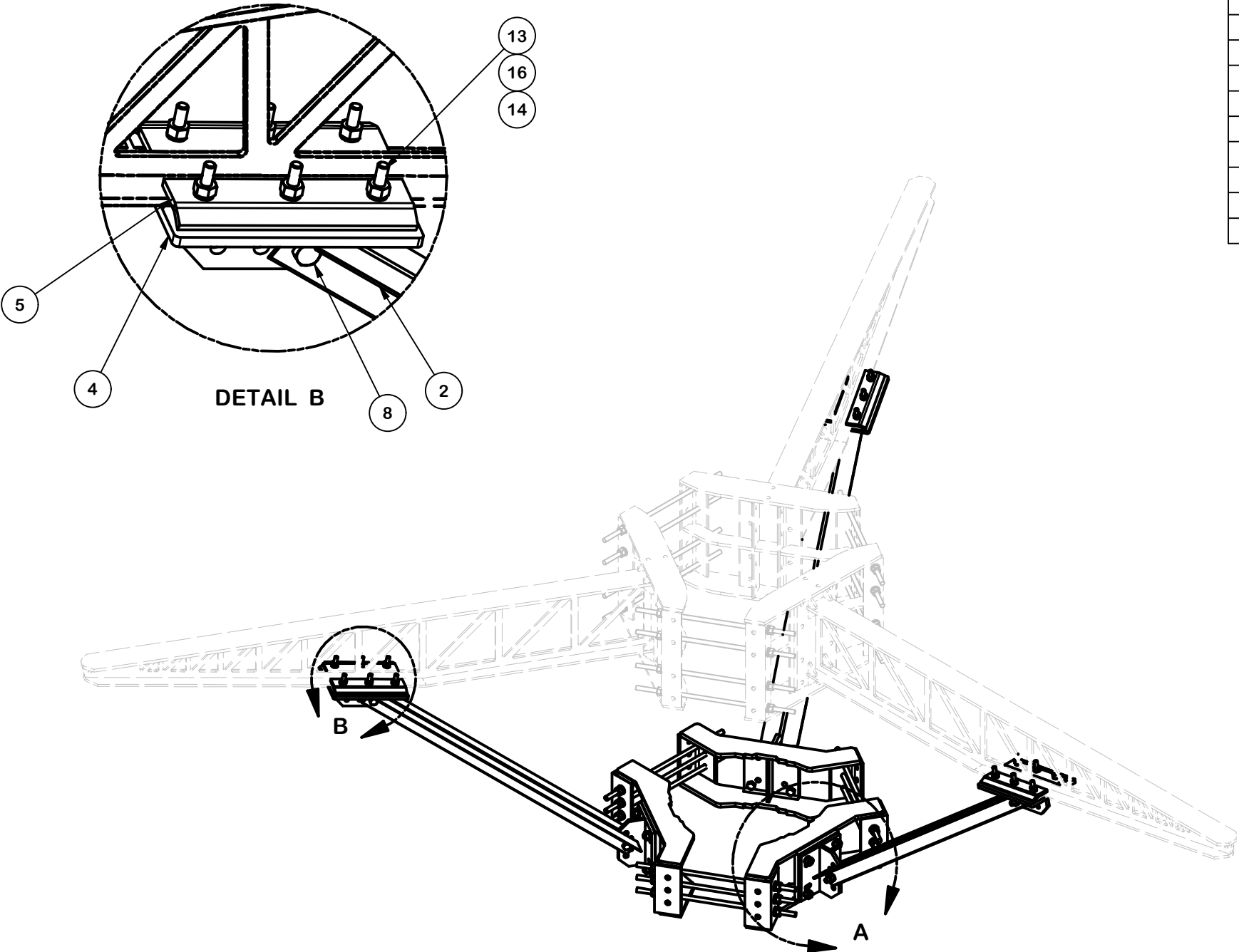
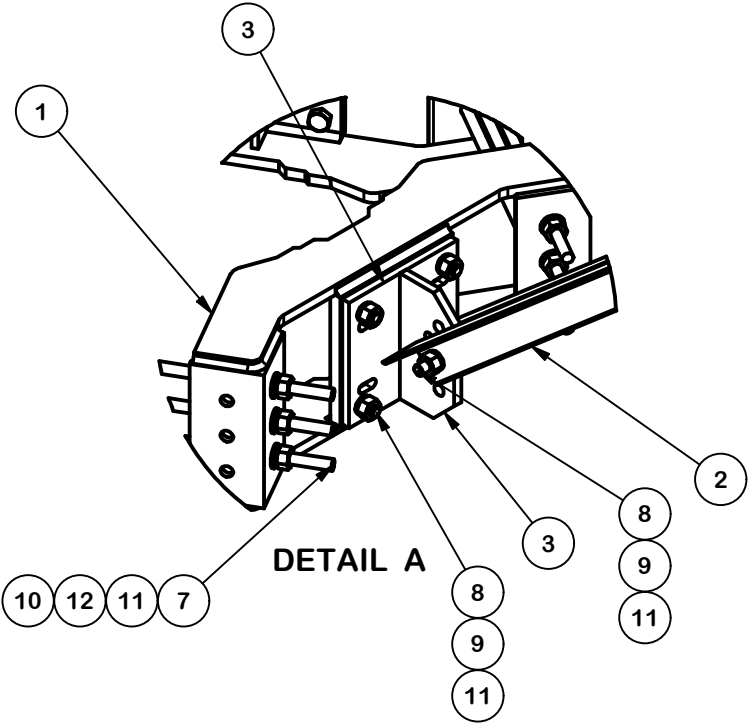


NOTE:
1.) INSTALL F3P-PRK PRIOR OR AT THE SAME TIME TO
EQUIPMENT INSTALL



PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	3	X-LWRM	RING MOUNT WELDMENT		69.02	207.06
2	6	X-253993	PLATFORM REINFORCEMENT KIT ANGLE	52 25/32 in	14.33	85.99
3	3	X-TBW	T-BRACKET WELDMENT		13.60	40.80
4	3	X-FPTBW	T-BRACKET WELDMENT		13.60	40.80
5	6	X-FPTBB	3/8" MILL PLATE (A572/A709 GR. 50)	11 in	3.42	20.54
6	9	G58R-48	5/8" x 48" THREADED ROD (HDG.)		4.18	37.63
7	9	G58R-24	5/8" x 24" THREADED ROD (HDG.)		2.09	18.82
8	18	A582114	5/8" x 2-1/4" HDG A325 HEX BOLT	2 1/4 in	0.31	5.62
9	18	G58NUT	5/8" HDG HEAVY 2H HEX NUT		0.13	2.34
10	18	A58NUT	5/8" HDG A325 HEX NUT		0.13	2.34
11	36	G58LW	5/8" HDG LOCKWASHER		0.03	0.94
12	18	A58FW	5/8" HDG A325 FLATWASHER		0.03	0.61
13	18	G1203	1/2" x 3" HDG HEX BOLT GR5 FULL THREAD	3 in	0.22	3.91
14	18	G12NUT	1/2" HDG HEAVY 2H HEX NUT		0.07	1.29
15	18	G12FW	1/2" HDG USS FLATWASHER	3/32 in	0.03	0.61
16	18	G12LW	1/2" HDG LOCKWASHER	1/8 in	0.01	0.25
					TOTAL WT. #	469.55



TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030"$)
DRILLED AND GAS CUT HOLES ($\pm 0.030"$) - NO CONING OF HOLES
LASER CUT EDGES AND HOLES ($\pm 0.010"$) - NO CONING OF HOLES
BENDS AND ANGLES ARE $\pm 1/2$ DEGREE
ALL OTHER MACHINING ($\pm 0.030"$)
ALL OTHER ASSEMBLY ($\pm 0.060"$)

PATENT INFORMATION: WWW.SITEPRO1.COM/PATENTS

PROPRIETARY NOTE:
THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION

TRI FORTRESS KICKER SUPPORT

CPD NO.

NCS

DRAWN BY

ADB 10/22/2024

ENG. APPROVAL

10/24/2024

CLASS

81

SUB

02

DRAWING USAGE

CUSTOMER

CHECKED BY

JET 10/24/2024



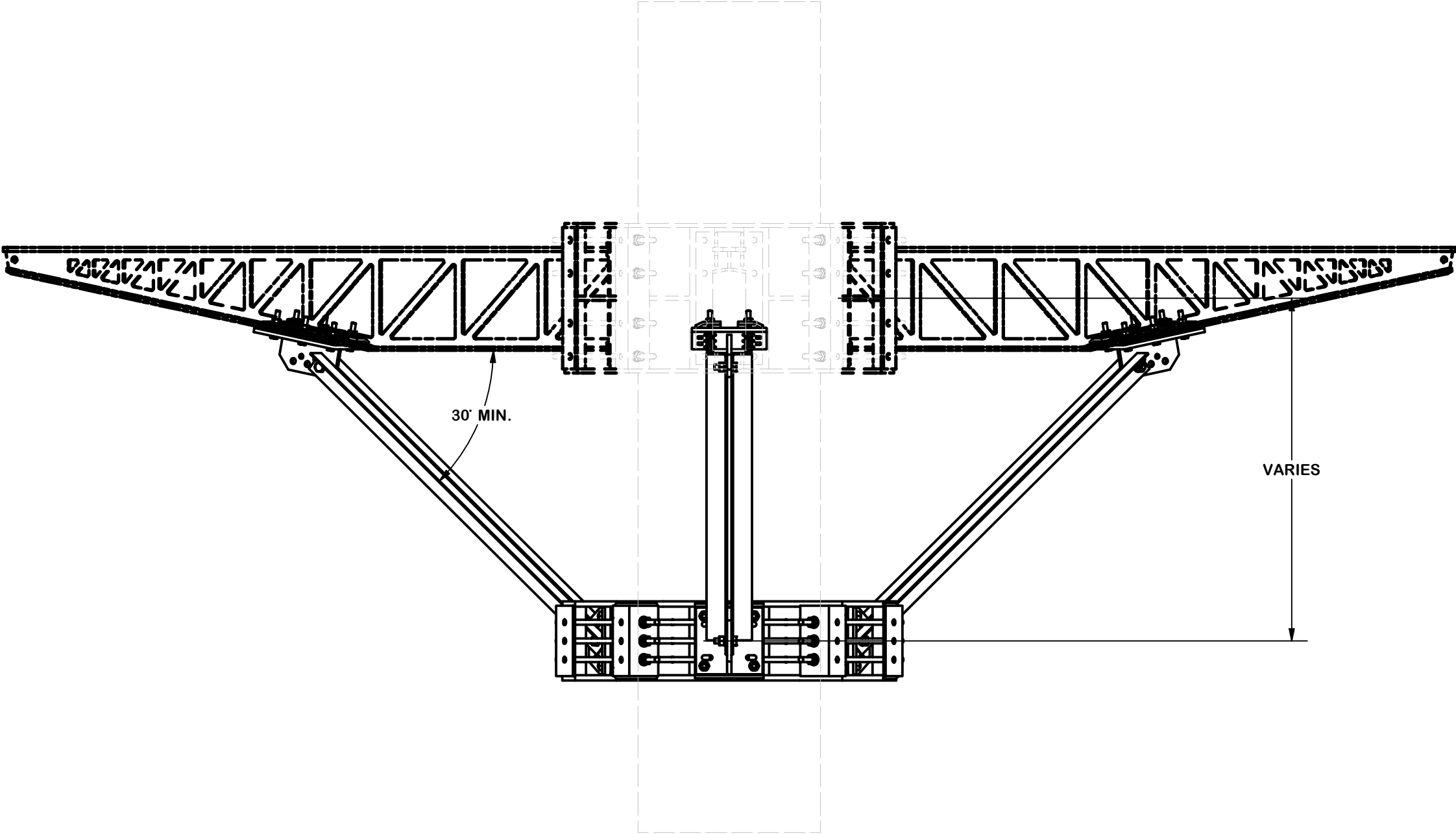
Engineering
Support Team:
sp1engineering@valmont.com

PART NO.

F3P-PRK

DWG. NO.

F3P-PRK



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DESCRIPTION

TRI FORTRESS KICKER SUPPORT

CPD NO.		DRAWN BY		ENG. APPROVAL	
NCS		ADB 10/22/2024		10/24/2024	
CLASS	SUB	DRAWING USAGE		CHECKED BY	
81	02	CUSTOMER		JET 10/24/2024	

SITE PRO 1

A valmont COMPANY

Engineering Support Team:
sp1engineering@valmont.com

PART NO.

F3P-PRK

DWG. NO.	F3P-PRK
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